



# Model GB-1111F

## Available Options

- HP 60, 80, 120, 180
- Stamper
- Fluffer

## GB-1111F-2518

Model Specifications	180 HP	10" Cylinder	114" Stroke
• Feed opening			94" x 41"
• Bale Chamber			43" x 43" x 114"
• Bale Size expandable			43" x 43" x 59" (Adjustable)
• Bale Weight			Up to 2,800 lbs.
• Tension Cylinder			10" Diameter 10" Stroke
• Ram Rollers			12
• Machine Weight			52,900 lbs.
• Main Baler Body Frame			SS41
• Cutting Knife Replaceable			Tool Steel Scatter Cutter
• Auto Tier			Hydraulic Actuated Inserter
• Number of Ties			5
• Wire Arrangement			50, 100 spools or 1,000 stand
• Ram Face Pressure			140 PSI
• Tension Force			470 tons
• Tension Type			4-Way Free Floating Clamber
• Cycle Time (No Load)			12 Sec.
• Cycles Per Minute			5
• Tie Cycle			24 – 30 Sec.
• Production (O.C.C.)			Up to 30 TPH

## Hydraulic System

- Hydraulic System Regenerative
- Oil Reservoir 1,000 Gallons 4600 Liters
- Hydraulic cooling Air Cooling
- Hydraulic filtration Suction Filter
- Hydraulic Pump Brand DENISON
- Valve Brand VICKERS

## Electrical System (UL)

- PLC MITSUBISHI
- Operator Interface Human Machine Interface
- Main Motor Control STAR/DELTA
- Controller Brand SIEMENS
- UL Standard

## After Service System

- Complete operations manual. Including installing, operations, maintenance, electrical control diagram, hydraulic circuit diagram, and parts list diagram.

## Remarks

- One year warranty under normal use and maintenance, except for consumables.
- Excludes: Foundation, Electrical wiring outside of machine, hydraulic oil (Shell Tellus R68 or Mobil D.T.E. 26)
- Excludes: steel wire (2.7mmDIA) annealed twice, cyclone and conveying pipes and slat conveyor work, slat conveyor COVER PLATE
- Excluded: Machine installation and test running.